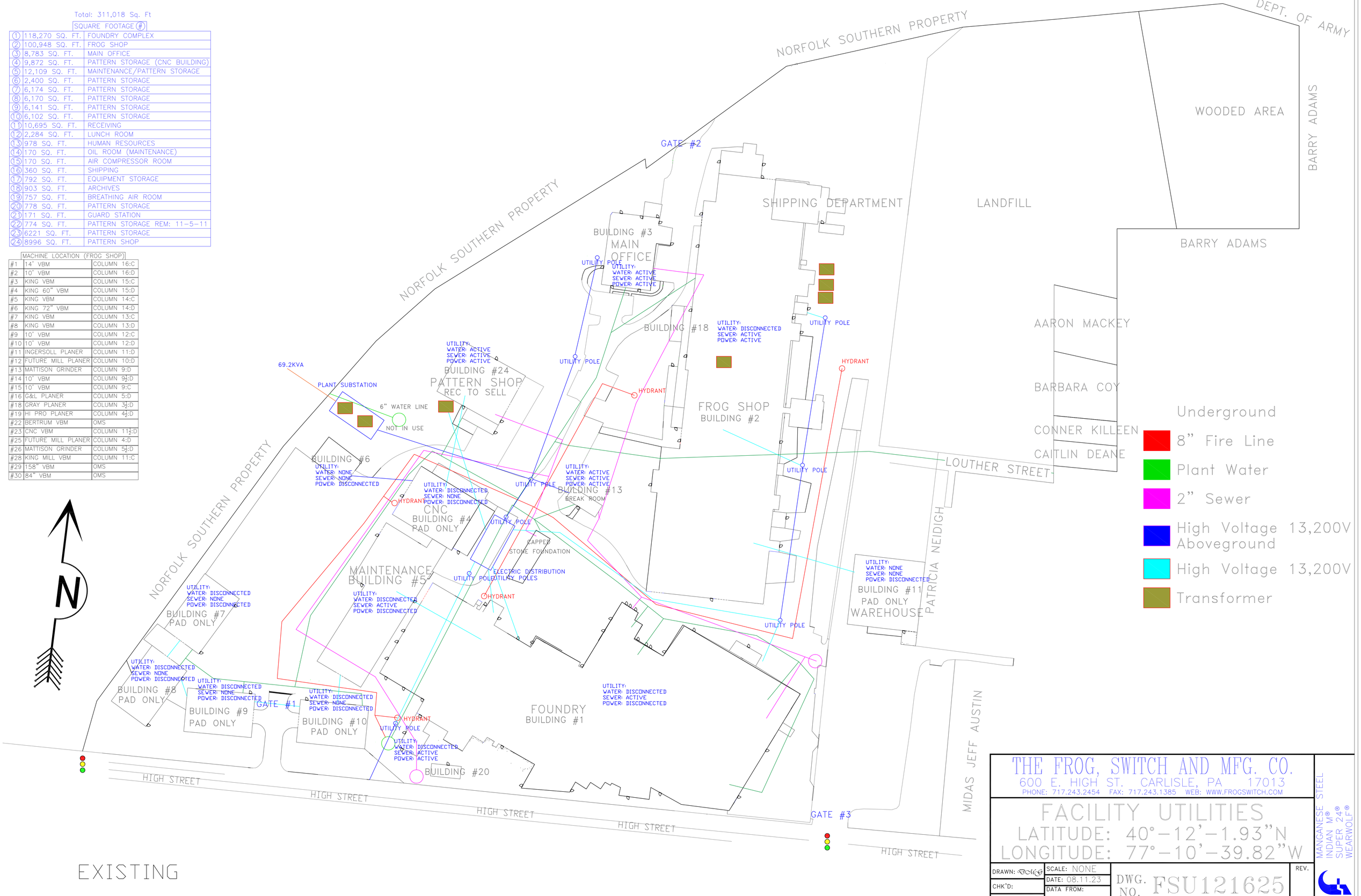
Total: 311,018 Sq. Ft

	SQUARE FOOTAGE (#)
①	118,270 SQ. FT. FOUNDRY COMPLEX
②	100,948 SQ. FT. FROG SHOP
③	8,783 SQ. FT. MAIN OFFICE
④	9,872 SQ. FT. PATTERN STORAGE (CNC BUILDING)
⑤	12,109 SQ. FT. MAINTENANCE/PATTERN STORAGE
⑥	2,400 SQ. FT. PATTERN STORAGE
⑦	6,174 SQ. FT. PATTERN STORAGE
⑧	6,170 SQ. FT. PATTERN STORAGE
⑨	6,141 SQ. FT. PATTERN STORAGE
⑩	6,102 SQ. FT. PATTERN STORAGE
⑪	10,695 SQ. FT. RECEIVING
⑫	2,284 SQ. FT. LUNCH ROOM
⑬	978 SQ. FT. HUMAN RESOURCES
⑭	170 SQ. FT. OIL ROOM (MAINTENANCE)
⑮	170 SQ. FT. AIR COMPRESSOR ROOM
⑯	360 SQ. FT. SHIPPING
⑰	792 SQ. FT. EQUIPMENT STORAGE
⑱	903 SQ. FT. ARCHIVES
⑲	757 SQ. FT. BREATHING AIR ROOM
⑳	778 SQ. FT. PATTERN STORAGE
㉑	171 SQ. FT. GUARD STATION
㉒	774 SQ. FT. PATTERN STORAGE REM: 11-5-11
㉓	6221 SQ. FT. PATTERN STORAGE
㉔	8996 SQ. FT. PATTERN SHOP

	MACHINE LOCATION (FROG SHOP)	
#1	14' VBM	COLUMN 16:C
#2	10' VBM	COLUMN 16:D
#3	KING VBM	COLUMN 15:C
#4	KING 60" VBM	COLUMN 15:D
#5	KING VBM	COLUMN 14:C
#6	KING 72" VBM	COLUMN 14:D
#7	KING VBM	COLUMN 13:C
#8	KING VBM	COLUMN 13:D
#9	10' VBM	COLUMN 12:C
#10	10' VBM	COLUMN 12:D
#11	INGERSOLL PLANER	COLUMN 11:D
#12	FUTURE MILL PLANER	COLUMN 10:D
#13	MATTISON GRINDER	COLUMN 9:D
#14	10' VBM	COLUMN 9½:D
#15	10' VBM	COLUMN 9:C
#16	G&L PLANER	COLUMN 5:D
#18	GRAY PLANER	COLUMN 3½:D
#19	HI PRO PLANER	COLUMN 4½:D
#22	BERTRUM VBM	OMS
#23	CNC VBM	COLUMN 11½:D
#25	FUTURE MILL PLANER	COLUMN 4:D
#26	MATTISON GRINDER	COLUMN 5½:D
#28	KING MILL VBM	COLUMN 11:C
#29	158" VBM	OMS
#30	84" VBM	OMS



EXISTING

THE FROG, SWITCH AND MFG. CO.
600 E. HIGH ST. CARLISLE, PA 17013
PHONE: 717.243.2454 FAX: 717.243.1385 WEB: WWW.FROGSWITCH.COM

FACILITY UTILITIES
LATITUDE: 40°-12'-1.93"N
LONGITUDE: 77°-10'-39.82"W

MANGANESE STEEL
INDIAN M®
SUPER 24®
WEARWOLF®

DRAWN:	SCALE: NONE	REV.
CHK'D:	DATE: 08.11.23	DWG. NO. FSU121625
APP'D:	DATA FROM: OVERALLSITEPLAN.DWG	